



# REHABILITATION OF PIPELINES

WITH **AGRULINE** AND **CONCRETE PROTECTION**



**agru**

Worldwide Competence  
in Plastics







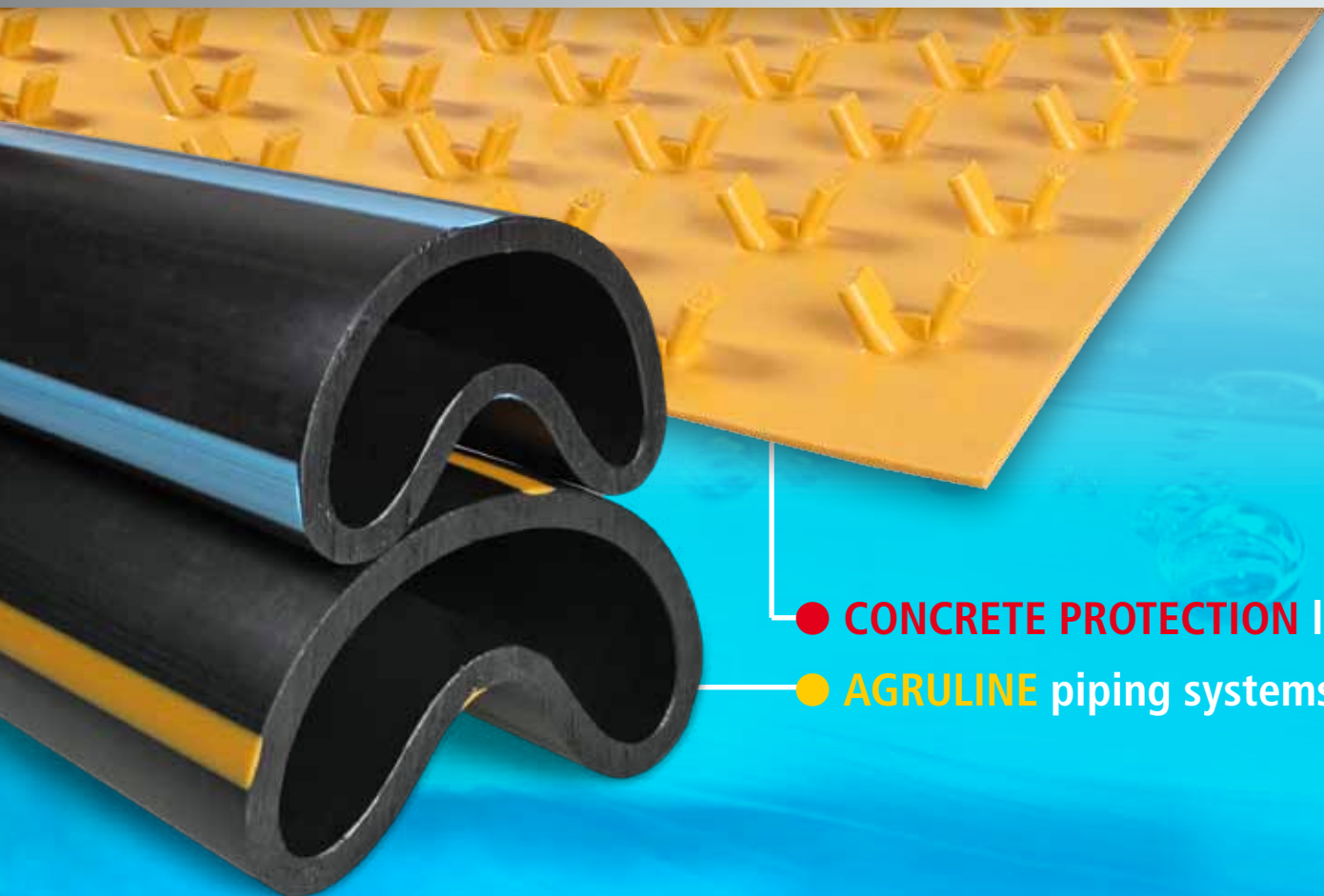
## Worldwide competence in plastics

Numerous pipelines are older than 50 years and have to be renovated. In practice, trenchless installation and rehabilitation methods are well established as they are faster, easier and cheaper than conventional methods.

AGRU has successfully been producing polymer pipes for decades. As an innovative company AGRU is always interested in placing new products on the market that focus 100 % on the customers' benefit.

With our product groups AGRULINE piping systems and CONCRETE PROTECTION we offer optimum overall solutions for relining as well as for lining of large pipelines. By offering technical consulting and project assistance we are able to support your rehabilitation project effectively.

## THE FUTURE IS TRENCHLESS



● **CONCRETE PROTECTION** lining

● **AGRULINE** piping systems

## Options for trenchless rehabilitation of old pipes

- Renovation of pipelines with **AGRULINE** pipes:
  - Burst-lining
  - Slip-lining
  - Close-fit-lining
- Lining of pipelines with **CONCRETE PROTECTION** liners:
  - Hose relining
  - Segment relining



## SYSTEMS FOR GENERATIONS



## Polyethylene (PE) in trenchless applications

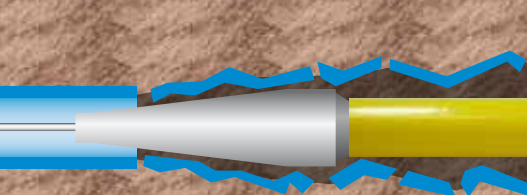
- Light & flexible (e.g.: earthquake-proof)
- Easy installation
- Good abrasion properties
- Durability of more than 100 years
- Excellent overall economic efficiency
- Weldable (no ingrowths, permanently leak-proof)
- High resistance to crack growth
- No deposits & low flow resistance
- Excellent chemical resistance
- Rodent-proof



### Density comparison

● PE 100	0.96 g/cm <sup>3</sup>
● Water	1.00 g/cm <sup>3</sup>
● Steel	7.85 g/cm <sup>3</sup>





# AGRULINE piping systems

## Burst-lining

With burst-lining the existing old pipe is cut and demolished by a cutting-widening-tool, creating space for the new pipe. The new pipe is fed right behind the tool's head.

The renewal by means of burst-lining is very demanding for the outside surface of the pipe. Scratches and point loads cannot be avoided. Therefore PE pipes with an extremely high resistance to slow crack growth are recommended. Such pipes are Sureline® pipes made of PE 100-RC and SurePEX pipes.

Usually burst-lining is used for dimensions ranging from 90 mm up to 400 mm. In comparison to other rehabilitation methods the diameter of the new pipe can be enlarged by up to 40 %.

AGRULINE  
SurePEX



AGRULINE  
Sureline®



AGRULINE  
Sureline®  
with protec-  
tive layer

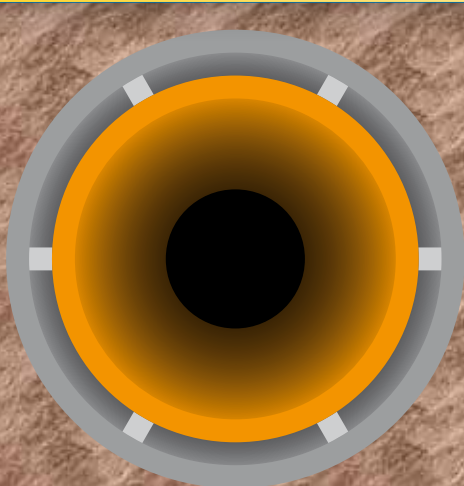


## REHABILITATION WITH AGRULINE PIPES

### Slip-lining

Standard PE pipes used for rehabilitation need to be smaller in diameter than the old pipe. On the one hand pipes with a length of several hundred metres can be used, e.g. coiled pipes. On the other hand singular pipes can be welded incrementally in the construction pit and afterwards be inserted into the old pipe.

Slip-lining leads to a reduction of the cross-section due to the annular space between new and old pipe. The reduced flow capacity can partially be compensated due to the good surface properties of PE. Nevertheless a capacity reduction has to be taken into account. The entire available dimension range of PE pipes (20 mm up to 2250 mm) can be used for slip-lining.



AGRULINE PE 100



AGRULINE Sureline®



AGRULINE Sureline®  
with protective layer



## Close-fit-lining

This rehabilitation method takes advantage of a very special characteristic of PE: the memory effect.

During close-fit-lining - relining without annular space - a PE pipeline with reduced cross-section is inserted into the old pipe.

There are two options:

- SureFIT® / r.tec® close-fit-liner

Pipes, made of PE 100 or PE 100-RC, with diameters  $\leq 400$  mm are factory-preformed in order to reduce the pipe's cross-section.

- PE 100 pipes

Large diameter PE pipes (OD over 400 mm) are not factory-preformed. They are deformed on-site just before they are fed into the old pipe.



## RELINING WITH MEMORY EFFECT



Once the pipe has been inserted into the existing old pipe, both ends are sealed. Then the pipe is heated up using steam (water) and / or pressure.

This activates the memory effect. The treatment is continued until the pipe regains its original round shape and fits closely to the old pipe.

In the range of factory-preformed pipes AGRU offers the SureFIT® / r.tec® close-fit-liner - a tailor-made solution for diameters ranging between 120 mm and 400 mm. If bigger diameters are required, PE 100 pipes are used of which the cross-section will be reduced on-site.



**AGRULINE PE 100**



**AGRULINE SureFIT® / r.tec® close-fit-liner**



# CONCRETE PROTECTION

## Lining systems

Concrete protective liners are generally used for rehabilitations as well as new installations of diameters larger than one metre. Concrete protective liners are used for lining concrete pipes and steel pipes, which take up the mechanical loads.

The lining of such pipes combines the good mechanical properties of concrete and steel with those of polyethylene (PE), e.g. excellent abrasion resistance, non-corroding and good chemical resistance. In the end a permanently leak-proof composite pipe with a long lifetime is created.

With concrete protective liners various pipe cross-section shapes can be lined without difficulty.

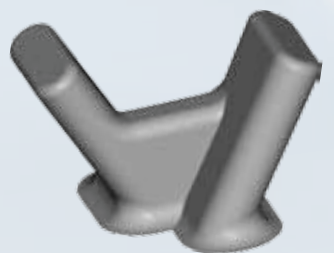
## RELINING WITH CONCRETE PROTECTIVE LINERS

### The Sure Grip® principle

The unique and patented form of the V-shaped anchor studs, which are directly formed onto the liner during the extrusion process, allows safe mechanical anchoring of the concrete protective liner to the concrete.

This design guarantees optimal anchoring to the concrete or injector, even though plastic and concrete do have different thermal expansion coefficients.

Depending on the project requirements, different stud forms and liner thicknesses can be used.



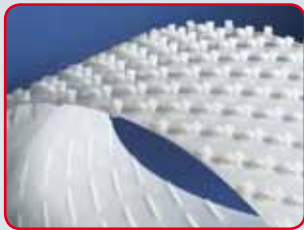




**Sure Grip®**



**Ultra Grip®**



**SCS SelfCleaningSystem®  
with bionic surface**



**Sure Grip®  
with signal layer**



# SURE GRIP® CONCRETE PROTECTIVE LINERS



## Hose relining

The inliners, customised for each and every dimension, are drawn from manhole to manhole. The inliner is sealed with balloons and water pressure is added depending on the grouting length. Afterwards special mortar is injected.

## Segment relining

Short pre-fabricated inliner sections are inserted into the channel and then welded together by means of extrusion welding. Afterwards they are fixed to a formwork system. Similar to hose relining, the gap between the liner and the old pipe is finally filled with highly flowable injection mortar.



Foto©: Trolining GmbH.







## Trenchless rehabilitation with the **SureFIT® / r.tec® close-fit-liner**

suitable for natural gas, potable water, sewage and industrial pipelines

- Fast & easy
- Sustainable & environmentally friendly
- Long-lasting (+100 years)
- DN 125 mm up to 400 mm



**AGRULINE**

PIPING SYSTEMS FOR NATURAL GAS, WATER & SEWAGE



**CONCRETE PROTECTION**

CONCRETE PROTECTIVE LINERS

Y20510020912 0,5 F

Subject to errors of typesetting, misprints and modifications.  
Illustrations are generic and for reference only.

Your distributor:



**agru**

Worldwide Competence  
in Plastics

AGRU Kunststofftechnik GmbH  
Ing.-Pesendorfer-Straße 31  
A - 4540 Bad Hall  
T +43 (0) 7258 790 - 0  
F +43 (0) 7258 3863  
office@agru.at  
www.agru.at